



## Ferris<sup>®</sup> File-A-Wax<sup>®</sup> Orange

### Description

Ferris File-A-Wax Orange is a hard wax product specifically designed for very precise CNC machining of prototypes for the jewelry and dental industry. This burnt orange colored wax machines very well even when using the smallest diameter machine bits. Due to the low ash content, this product is ideal for the investment casting process.

### Physical Properties

Color	Burnt Orange
Melting Point	230°F
Hardness (Shore D)	63
Specific Gravity	0.92
Ash Content	0.003%
Flash Point	585°F

Viscosity at Various Temperatures	°F	Viscosity (cps)
	240	7,900
	250	6,500
	260	5,600
	270	5,000
	280	4,500
	290	4,050
	300	3,550

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT